

# TOUGHER FASTER SMOOTHER



## M42 COMMANDER™



### Product Description

#### Designed for high production

The M42 Commander™ is designed for faster cutting speeds and a smoother cut thanks to its superior chip removal. It is also much quieter in use than comparable blades.

Commander's specially designed tooth shape is set at an 11° angle for a more aggressive cut and optimal chip flow making it suitable for high productivity especially when cutting solid and tough metals or slicing bars.

In addition, it offers high wear resistance for durability and long life performance thanks to its HSS M42 Swedish steel backing.

Proven in the field over many years this premium blade is the choice of professionals who want high production, smooth performance and raw power in a performance blade which isn't deafening to use.

#### Benefits

- Ideal for:
  - Mild to moderate machinable solids
- High cutting rate
  - High speed cutting
  - Deep gullet design
- Lower feed force required
  - 11° tooth form cuts with less feed force
- Long life
  - Extra strong steel backing for enhanced fatigue resistance

### Applications

#### The quietly dependable blade for metal

The M42 Commander™ blade is recommended for high rates of production when cutting solid materials such as Aluminum/Non-Ferrous Mold Steels, Carbon Steels, Stainless Steels, Alloy Steels, Tool Steels, Bearing Steels.

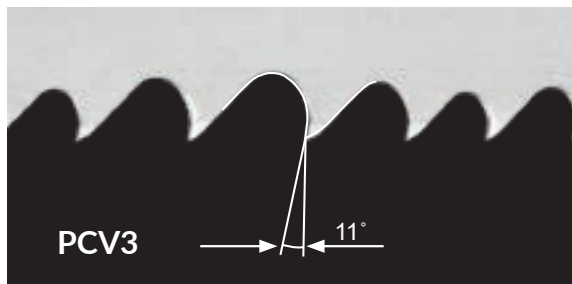
# Order details

## Specifications

### COMMANDER™

		Teeth/inch			
		2/3	3/4	4/6	
sizes (mm)	27 x 0.9	●	●	●	1 x .035
	34 x 1.1	●	●	●	1 1/4 x .042
	41 x 1.3	●	●	○	1 1/2 x .050
	54 x 1.6	●	●	○	2 x .063

- Standard products
- Special - MOQ may be required



## BANDSAW BLADES FOR METAL

### Our full range of M42 bi-metallic blades for metal

The **COMMANDER™** blade is just one in our range of M42 bi-metallic blades which feature a high speed steel cutting edge and flexible steel back. Using the highest quality Cobalt M42 steel they are more durable than carbon steel blades and are ideal for tackling challenging materials including stainless steel, nickel and titanium.

**ALLPOWER®** – All-round blades well suited to different cutting methods and most materials such as tool steel, graphite, aluminum and stainless steel.

**POWERMAX™** – Recommended for most kinds of metal. Specially designed for materials where vibration is a factor: tubes, profiles and beams in structural steel.

**OPTIMIZER™** – For production creation in coarse homogeneous workpieces in stainless, Hastelloy, titanium or cobalt-based materials.

In addition, we offer a range of M51 bi-metal blades including: **PERFORMER™**, **PERFORMER X™**.

Our carbide-tipped range includes the **RAPID CT10** and **RAPID CT20** blades.



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